

AFWAL-TR-80-2027

DYNAMIC COMPOSITE LAMINATE FINITE ELEMENT ANALYSIS



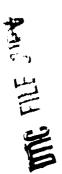
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College of Engineering Lowell, Massachusetts

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This technical report has been reviewed and is approved for publication.

THEODORE G. FECKE

Project Engineer

Technical Area Manager

FOR THE COMMANDER

DAVID H. QUICK, Lt Col, USAF Chief, Components Branch

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EDUN OF CLASSING A IN NOT THE MAIL POWER CAN PLEASE READ INSTRUCTIONS BEFORE COMPLETING FORM REPORT DOCUMENTATION PAGE 2 GOV : ACCESSION NO.: 3 PECIPIENT'S CATALOG NUMBER REPORT NUMBER 100643 AFWALHTR-80-2027 TITLE (and Subtitle) TYPE OF REPORT & PERIOD COVERED Technical - Final Dynamic Composite Laminate Finite August-1978-November 1975 Element Analysis PERFORMING ORG. REPORT NUMBER 7 AUTHOR(#) 8. CONTRACT OR GRANT NUMBER(#) Dr. John. O'Callahan F33615-78-C-2052 8 Dr. John A. McElman P. PERFORMING ORGANIZATION NAME AND ADDRESS University of Lowell College of Engineering 10. PROGRAM FLEMENT, PROJECT, TASK AREA A WORK UNIT NUMBERS 3066/12/53 Lowell, Massachusetts 14' REPORT DATE TE CONTROLLING OFFICE NAME AND ADDRESS y Mar**oh-1**981 Air Force Wright Aeronautical Laboratories 13. NUMBER OF PAGES AFWAL/POTP (Theodore G. Fecke) Wright-Patterson Air Force Base, Ohio 4543 15. SECURITY CLASS, (of this repu MONITORING AGENCY NAME & ADDRESS(Il dillerent from Unclassified IS. DECLASSIFICATION/DOWNGRADING 16. DISTRIBUTION STATEMENT (of this Report) Approved for public release, distribution unlimited. 17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report) IS. SUPPLEMENTARY NOTES 19. KEY WORDS (Continue on reverse side if necessary and identify by block number) SAP IV, Composite Material, Composite Blades, Finite Element, Analysis, Laminate Theory, Plate Element, F.O.D., Composite Analysis 20. ABSTRACT (Continue on reverse side if necessary and identify by block number) The analysis of plate like structures such as blades built-up with composite laminate fibers requires the modification of an existing finite element computer program to include the coupling of in-plane stretching with out-of-plane bending of a plate. An industry standard computer program SAP IV was selected as host program to accept new composite plate finite element.

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Block 20 ABSTRACT (Cont'd)

The SAP IV Finite Element Computer Program was designed to accept new elements into its element library easily. The new element, in general, must be self contained since the general philosophy and program structure is "overlayed" into the computer. The laminate composite plate element is the new element to be integrated into the element library. The new element named TYPE 9 is similar to element TYPE 6 in element description and input. main difference is that element TYPE 9 has the ability to couple in-plane extension with out-of-plane bending which is possible with laminate plate behavior and theory. Element TYPE 9 is a quadrilateral element and is formulated from quadrilateral shape functions rather than by four triangles as in TYPE 6. Also, in general, TYPE 9 allows for material directions to be arbitrary for ease of material input descriptions. The element is modelled after the structure of element TYPE 6; therefore, element TYPE 9 can degenerate to element TYPE 6.

FOREWORL

The work described herein was sponsored by the Department of the Air Force, AFSC Wright-Patterson AFB under contract number F33615-78-C-2052 for the period of August 1978 to November 1979. The work was performed at the University of Lowell, Lowell, Massachusetts by Drs. John C. O'Callahan and John A. McElman as co-principal investigator with assistance from Dr. G. Dudley Shepard of the Mechanical Engineering Department and Mr. Wen Wei Shui, a graduate research assistant. The work was coordinated by Mr. Ted G. Fecke of AFWAL/POTP of Wright-Patterson and Capt. Paul Copp of the Air Force Academy.

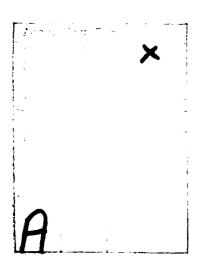


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LIST OF SYMBOLS

SYMBOL	DESCRIPTION
<u>ã</u>	VECTOR OF THERMAL EXPANSION COEFFICIENTS
άχ, ^a γ, ^a Ζ	ACCELERATION COEFFICIENTS IN X,Y,Z DIRECTIONS
<u>Ğ</u>	VECTOR OF ELEMENT BODY FORCES
<u>£</u>	VECTOR OF GENERALIZED COEFFICIENTS
20	THE TRANSVERSE STRAIN-DISPLACEMENTS RELATIVE TO q
5 _₹ T	THE IN-PLANE STRAIN-DISPLACEMENTS RELATIVE TO QI
20.4	MATERIAL MATRIX DESCRIBED IN THE PLATE LOCAL AXES
á¹ −n	"i"th DERIVATIVE OPERATOR IN THE NATURAL REFERENCE FRAME
<u>) i</u>	"i"th DERIVATIVE OPERATOR IN THE LOCAL REFERENCE FRAME
3	FIRST VARIATIONAL OPERATOR
2	VECTOR OF STRAIN COMPONENTS CORRESPONDING TO $\underline{\sigma}$
<u>_</u> c	MID-PLANE STRAIN VECTOR
≗ - t	THERMAL STRAIN VECTOR
<u>.</u>	VECTOR OF NEW (MATURAL) STRAIN COMPONENTS
7	MODULUS OF ELASTICITY MATRIX
ê _{yi} ,ê _{xi}	ELEMENT'S LOCAL y AND x COORDINATES AT NODE "i"
ê _{zi}	ELEMENT NORMAL COORDINATES AT NODE "i"
E _m	MATERIAL MATRIX
£ ,	FORCE MATRIX
$\Xi_{\mathbf{g}}$	GLOBAL THERMAL VECTOR

LIST OF SYMBOLS (CONT'D)

SYMBOL	DESCRIPTION
<u>F</u> n	NATURAL THERMAL VECTOR
$\frac{F^{p}}{z}$	PRESSURE LOAD VECTOR IN z DIRECTION
$\frac{\mathbf{r}^{\mathbf{p}}}{\mathbf{g}}$	GLOBAL PRESSURE LOAD VECTOR
P P B a F	ACCELERATION VECTOR
f	INPUT SCALING FACTOR .
Ĝ	SHEAR MODULUS MATRIX
Υ	TRANSVERSE SHEAR DEFORMATION
<u>g</u> n	NATURAL ELEMENT STIFFNESS VECTOR
<u>g</u>	GLOBAL ELEMENT STIFFNESS VECTOR
<u>ři</u>	VECTOR CONTAINING TERMS OF THE SHAPE FUNCTION OF AN ELEMENT
J ~	THE JACOBIAN MATRIX
<u>K</u>	VECTOR OF PLATE CURVATURES
K _~ n	NATURAL STIFFNESS MATRIX
^K θz	ARTIFICIAL TORSIONAL STIFFNESS MATRIX RELATIVE TO $\frac{\theta}{-\mathbf{z}}$
K ∼g	GLOBAL STIFFNESS MATRIX
L	TOTAL NUMBER OF FIBER LAMINA LEVELS
<u> </u>	MOMENT RESULTANTS VECTOR
$\tilde{M}_{\mathbf{C}}$	MASS MATRIX RELATIVE TO IN-PLANE VARIABLES IN ONE COORDINATE
$ \underline{M}^1 $ $ \underline{M}^1_g $	LUMPED MASS MATRIX
\underline{M}_{g}^{1}	GLOBAL LUMPED MASS VECTOR
<u>N</u>	STRESS RESULTANTS VECTOR
<u>P</u>	VECTOR OF SURFACE TRACTIONS APPLIED ON SURFACE
П Р	SUM OF Up AND Vp

LIST OF SYMBOLS (CONT'D)

SYM50L	DESCRIPTION
<u>\$</u>	VECTOR OF FOLYNOMIAL COEFFICIENTS
ψ. 	THE MATRIK & EVALUATED AT THE NODES, DEFINED IN REFERENCE 2
<u> </u>	NEW (NATURAL) SET OF DEGREES OF FREEDOM
<u>ç.</u>	NODAL DISPLACEMENTS VECTOR
<u>;</u> #₽F	VECTOR OF NATURAL COORDINATE VARIABLES, PER NODE
<u> </u>	NATURAL-TO-LOCAL TRANSFORMATION VECTOR
<u>9</u> 3	LOCAL DEGREES OF FREEDOM FOR ELEMENT
<u> </u>	GLOBAL DEGREES OF FREEDOM FOR ELEMENT
(r,s)	ELEMENT NATURAL COORDINATES
⊼ _E	STRAIN TRANSFORMATION MATRIX, FROM ELEMENT LOCAL COORDINATES TO PRINCIPAL FIBER DIRECTIONS
r _k ,s ₁	RCOTS OF LEGENDRE POLYNOMIAL
þ	MASS DENSITY
2	COMBINED STRESS-STRAIN VECTOR
<u>5</u>	VECTOR OF STRESS COMPONENTS
<u> </u>	THURMAL STRESS VECTOR FORMED FROM STRAINS
 5 ~	STRESS MATRIX
o [™]	SHAPE FUNCTION POLYNOMIAL
t ~nl	NATURAL-TO-LOCAL TRANSFORMATION MATRIX
^t Ri	ROTATIONAL TRANSFORMATION MATRIX AT NODE "i" IN NATURAL-TO-GLOBAL TRANSFORMATION
žpi	DISPLACEMENT TRANSFORMATION MATRIX AT NODE "i" IN NATURAL-TO-GLOBAL TRANSFORMATION
t _i	LOCAL-TO-GLOBAL COORDINATE TRANSFORMATION MATRIX AT NODE "i"

LIST OF SYMBOLS (CONT'D)

SYMBOL	DESCRIPTION
ingi	NODAL NATURAL-TO-GLOBAL STIFFNESS TRANS- FORMATION MATRIX
≂ng	NATURAL-TO-GLOBAL ELEMENT STIFFNESS TRANS- FORMATION MATRIX
${\mathbb C}_{\mathbf Z}$	THE KOTATIONAL DEGREE OF FREEDOM NORMAL TO PLATE AT A NODE
÷ š	ELLMENT THERMAL GRADIENT THROUGH PLATE THICKNESS
	ELEMENT MEAN TEMPERATURE DIFFERENCE
× X	DEGREE OF ROTATION ABOUT x-AXIS
9	DEGREE OF ROTATION ABOUT y-AXIS
Į	POSITION THROUGH THICKNESS OF LAMINATE
1.4	DISPLACEMENT IN x-DIRECTION
<u></u>	A VECTOR OF ELEMENT DISPLACEMENTS
U P	SUM OF STRAIN ENERGY
	UTFLE TRI-DIAGONAL FACTORING MATRIX
V. £1.	OLOBAL MATERIAL REFERENCE VECTOR
· p	POTEMITAL OF ALL APPLIED LOADS
v v	VOLUME OF AN ELEMENT
7	DISPLACEMENT IN y-DIRECTION
w	TRANSVERSE DISPLACEMENT
W_{K}, \mathbb{T}_{1}	GAUSS WEIGHTING FACTORS
X,Y,Z	GLOBAL COORDINATES
x,y,z	LCCAL COORDINATES

SECTION I

This report describes research which was directed at the development of an orthotropic plate finite element for the analysis of plate and shell-like structures which exhibit coupling between extension and bending. The element is especially useful in the analysis of structures which are fabricated from laminated composite materials. The report is written so that it would describe, for the finite element expert, the analytical techniques utilized in the development of the element and also would be of use to a program "user" not having the overall expertise of an expert.

The notation and the methods used for the definition of element material properties have been chosen as a result of a careful survey of the literature on composite materials. The notation and definitions chosen are considered to be industry standard and are best summarized in reference 3, which is rapidly becoming a standard text for the analysis of composite materials.

An industry standard computer program SAP IV (1) was selected as host program to accept the new composite plate finite element. The SAP IV Finite Element Computer Program was designed to easily accept new elements into its element library. The new element must be self contained since the general philosophy and program structure is "overlayed" into the computer. The laminate composite plate element is the new element to be integrated into the element library. Called TYPE 9, the new element is similar to the SAP element TYPE 6 in both description and input. The main difference is that element TYPE 9 has the ability to describe the effects of coupling between in-plane extension and out-of-plane bending. Element TYPE 9 is a quadrilateral element and is formulated from quadrilateral shape functions rather than from four triangles as in TYPE 6. Also, TYPE 9 allows material directions

to be arbitrary for ease of material input descriptions. The element is modelled after the structure of element TYPE 6; therefore element TYPE 9 can degenerate to element TYPE 6.

SECTION II LAMINATE COMPOSITE FLAT PLATE ELEMENT

The laminate composite flat plate element is based on thin plate theory with the exclusion of transverse their deformations. The following sections describe the basic formulation of the finite element.

1. ELEMENT POTENTIAL ENERGY FUNCTIONAL

The principle of minimum potential energy furnishes a variational basis for the direct rormulation of the element stiffness equations and loading functions. The potential energy of the element is formed from the sum of strain energy (U_p) and the potential of all applied loads (V_p) ; i.e.,

$$\pi_{p} = U_{p} + V_{p} \tag{1}$$

The principle can be stated as follows: Among all the displacement functions of admissable form, those that satisfy the element equilibrium conditions make the potential energy functional obtain a stationary value. Thus,

$$\delta \pi_{p} = \delta U_{p} + \delta V_{p} = 0 \tag{2}$$

where $\boldsymbol{\delta}$ is the first variational operator. It can be shown that

$$\delta U_{p} = \int_{V} \underline{\sigma}^{T} \delta \underline{\varepsilon} dV$$
 (3)

where $\underline{\sigma}^{T}$ is a vector of stress components,

 $\underline{\varepsilon}$ the corresponding vector of strain components and V the volume of the element.

Note: All vectors will be underscored with a straight bar and matrices will be underscored with a tilda. The superscript $^{\rm T}$ of the vectors and matrices designates the matrix is transposed.

The corresponding first variation of the potential forces becomes

$$\delta V_{p} = -\int_{V} \underline{b}^{T} \delta \underline{u} dV - \int_{S} \underline{p}^{T} \delta \underline{u} dS \qquad (4)$$

where b represents the element body forces,

p is a vector of surface tractions applied on surface S, and

u is a vector of element displacements.

Note that the surface traction integral can be used to include the point concentrated forces on the boundaries of the element.

The elements of the strain potentials of equation (3) will eventually lead to the element stiffness and initial load vectors and the elements of the applied load potential of equation (4) will produce the various element vectors.

2. QUADRILATERAL SHAPE FUNCTIONS

The element formulation is a geometrically linear quadrilateral containing the four corner nodes as shown in FIGURE 1.

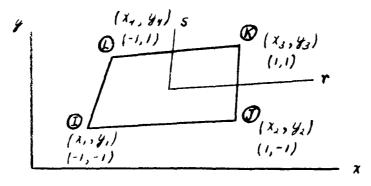


FIGURE 1 - Quadrilateral Element Geometry

a. Geometric Shape Functions

The element shown in FIGURE 1 is described in the local coordinate of the element and all material reference is made with respect to the element local x axis. The element area domain can be described by using a polynomial as

$$x = \phi^{T} \underline{\beta}$$

$$y = \phi^{T} \underline{\beta}$$
(5)

where \mathbf{x} and \mathbf{y} are the local coordinates as in the element domain,

$$\phi^{T} = [1, r, s, rs] \tag{6}$$

the row vector of polynomial coefficients $\underline{\beta}$, a vector of generalized coefficients, and r,s, the element natural coordinates.

The generalized coefficients can be solved for by evaluating the polynomials at the vertices of the element. Therefore,

$$x = \underline{H}^{T} \underline{x}$$

$$y = \underline{H}^{T} y$$
(7)

where \underline{H}^T contains the terms of the shape function of the element; \underline{x} and \underline{y} are vectors containing the element vertices as,

$$\underline{x}^{T} = Lx_{1}, x_{2}, x_{3}, x_{4}J$$

$$\underline{y}^{T} = Ly_{1}, y_{2}, y_{3}, y_{4}J$$
(8)

The terms of the shape function can be described by

$$h_{i} = \frac{1}{4} (1 + r_{i}r) (1 + s_{i}s)$$
 (9)

where

$$\underline{r}_{i}^{T} = \{-1, 1, 1, -1\}$$

$$\underline{s}_{i}^{T} = \{-1, -1, 1, 1\}$$
(10)

define the natural coordinates of the elements.

The mapping of the element geometry and displacement functions can be obtained by defining the Jacobian transformation as

$$\frac{\partial}{\partial n} = \int_{\mathbb{R}} \frac{\partial}{\partial \ell}$$
 (11)

where J is the Jacobian matrix defined as

$$\mathcal{J} = \begin{bmatrix} x, & y, \\ x, & y, \\ x, & y, \end{bmatrix}$$
(12)

and

$$\frac{\partial}{\partial \mathbf{r}} = \begin{cases} \frac{\partial}{\partial \mathbf{r}} \\ \frac{\partial}{\partial \mathbf{s}} \end{cases}$$

$$\frac{\partial}{\partial \mathbf{z}} = \begin{cases} \frac{\partial}{\partial \mathbf{x}} \\ \frac{\partial}{\partial \mathbf{y}} \end{cases}$$
(13)

are the first derivative operators in the natural and local reference frames respectively.

Note: The "," subscript implies "partial differentiation with respect to". The inverse transformation is obtained by

$$\frac{\partial}{-}\ell = \frac{1}{J^*} \in \underline{a}_n \tag{15}$$

where J* is the determinant of the Jacobian matrix given as

$$J* = x,_r y,_s - x,_s y,_r$$
 (16)

and,

$$g = \begin{bmatrix} g_{11} & g_{12} \\ g_{21} & g_{22} \end{bmatrix} = \begin{bmatrix} x, & -y, \\ -x, & y, \end{bmatrix}$$
 (17)

It will be necessary to obtain second derivates in the local reference; therefore

$$\frac{\partial^2}{\partial \ell} = \frac{E}{\tilde{c}} \frac{\partial}{\partial n} + \frac{F}{\tilde{c}} \frac{\partial^2}{\partial n} \tag{18}$$

represents the second partial operator in the local reference given as

$$\frac{\partial^{2}}{\partial x^{2}} = \begin{cases} \frac{\partial^{2}}{\partial x^{2}} \\ \frac{\partial^{2}}{\partial y^{2}} \\ \frac{\partial^{2}}{\partial x \partial y} \end{cases} \tag{19}$$

and the natural set as

$$\frac{\partial^{2}}{\partial \mathbf{n}} = \begin{cases} \frac{\partial^{2}}{\partial \mathbf{r}^{2}} \\ \frac{\partial^{2}}{\partial \mathbf{r} \partial \mathbf{s}} \\ \frac{\partial^{2}}{\partial \mathbf{s}^{2}} \end{cases}$$
 (20)

The E matrix is defined as

$$E = \begin{bmatrix} e_{11} \\ t \\ e_{22} \\ e_{12} \end{bmatrix}$$
(21)

where

$$\underline{e}_{ij}^{T} = \frac{1}{J*} 2 \underline{g}_{i}^{T} \underline{\partial}_{n}^{*} \underline{g}_{j}^{T}$$
 (22)

with g_i^T being the ith row partition out of the G matrix and

$$\frac{\partial}{\partial n} = \frac{\partial}{\partial n} - \frac{1}{J*} \frac{\partial}{\partial n} J^*$$
 (23)

The F matrix is defined as

$$F = \begin{bmatrix} \underline{f}_{11} \\ \underline{f}_{22} \\ \underline{f}_{12} \end{bmatrix}$$
 (24)

where

$$\underline{f}_{ij}^{T} = \frac{1}{J*} 2 \quad \overline{g}_{i}^{T} \quad \overline{g}_{j}$$
 (25)

with

$$\bar{g}_{i} = \begin{bmatrix} g_{i1} & g_{i2} & 0 \\ 0 & g_{i1} & g_{i2} \end{bmatrix}$$
 (26)

the elements being of the G matrix.

b. In-Plane Displacement Shape Function

The plate element is assumed to have in-plane deformations; therefore the variation of x and y displacements, u and v respectively, can be expressed using the same shape functions for the geometry as in the previous section. Then

$$u = \underline{H}^{T} \underline{q}_{u}$$

$$v = \underline{H}^{T} \underline{q}_{v}$$
(27)

are the domain displacements of the element

where
$$\underline{q}_{u}^{T} = \lfloor u_{1} u_{2} u_{3} u_{4} \rfloor$$
and
$$\underline{q}_{v}^{T} = \lfloor v_{1} v_{2} v_{3} v_{4} \rfloor$$
(28)

contain the in-plane model displacements. Therefore, it is assumed that in-plane displacements vary linearly within the element.

c. Transverse Displacement Shape Function

The plate element defined by thin plate theory must have a transverse shape function to allow for proper bending. Therefore it is assumed that the shape function polynomial is

$$\underline{\phi}^{T} = [1,r,s,r^{2},rs,s^{2},r^{3},r^{2}s,rs^{2},s^{3},r^{3}s,rs^{3}]$$
(29)

The natural degrees of freedom allowed per node for bending are

$$g_{0i}^{T} = [w \ w,_{r} \ w,_{s}]_{i}$$
 (30)

Letting

$$\underline{q}_0 = \psi \underline{\beta} \tag{31}$$

where \underline{q}_0 is the full set of degrees of freedom in the natural reference of the element, ψ is the matrix $\underline{\Phi}$ evaluated at the nodes and defined in reference 2 and $\underline{\beta}$ is the set of generalized nodal coefficients; Then the transverse displacement w becomes

$$w = \underline{\Phi}_n^T \underline{\psi}^{-1} \underline{q}_0 = \underline{\overline{H}}^T \underline{q}_0 \tag{32}$$

where ψ^{-1} is the inverse of ψ and \widetilde{H} is the transverse shape function, both of which are defined in reference 2.

The transverse displacement shape functions are defined in the natural reference of the element to allow for ease of development since second derivatives must be taken. Since a global transformation by node is to be performed at a later stage, the transformation by node from the natural to local coordinate can be made.

3. PLATE STRAIN FUNCTIONS

The classical assumptions of linear thin plate theory are made, essentially reducing the three-dimensional equations of elacticity to a two-dimensional set of plane stress equations. For the elastic continuum of the plate, the following assumptions are made:

- The thickness (h) is small compared to the dimensions of the plate in the x and y directions.
- •A line element through the thickness remains normal to the mid-plane surface under all states of deformation, independent of its translation or rotation.
- •The plate can be isotropic, orthotropic or comprised of a number of orthotropic laminae, where each lamina obeys Hooke's law.
- •The displacements u, v, and w in the x, y, and z directions respectively, are small when compared to the plate thickness.
- •The reference axis is taken as the middle of the plate at n/2, h being the total plate thickness.
- •The normal strain in the z-direction is assumed to be zero, giving

$$\varepsilon_z = w, = 0;$$

therefore, the lateral deflection is given by,

$$w = w(x,y)$$
.

- •St. Venant's principle applies. That is, local deformation occurs in the area of applied loads while at distances away from the load, the deformation state is not grossly affected.
- •Transverse shear deformations are neglected;

$$\gamma_{xz} = \gamma_{yz} = 0$$
.

•Displacements are linear such that

$$u = u_0(x,y) - zw_x$$
 and $v = v_0(x,y) - zw_y$

where w, $x = -\theta$, y, y, y, y, and y are the in-plane displacements of the middle surface. The rotations about the x and y axes are given by θ_x and θ_y , respectively.

a. Midplane Strain and Curvatures

The mechanical strains associated with plate stretching and bending can be written as

$$\underline{\varepsilon} = \underline{\varepsilon} + \mathbf{z} \, \underline{\kappa} \tag{33}$$

where the mid-plane strains are

$$\underline{\varepsilon}_{0} = \begin{cases} u, x \\ v, y \\ u, v + v, x \end{cases} ,$$
(34)

the plate curvatures are

$$\overset{\mathcal{E}}{=} = \begin{pmatrix} -w, xx \\ -w, yy \\ -2w, xy \end{pmatrix}$$
(35)

with u and v being the in-plane displacements and w, the transverse displacements. The thermal strains can be written as

$$\underline{\varepsilon}_{t} = \underline{\tilde{\alpha}} T_{o} + z \underline{\tilde{\alpha}} T_{g}$$
 (36)

where $\underline{\tilde{a}}$ is a vector of thermal expansion coefficients relative to mid-plane strains, T_{0} the element mean temperature difference and T_{g} the element thermal gradient through the plate thickness.

b. Strain Displacement Functions

The connection between strain and displacement is made realizing that the in-plane and transverse displacements have been made relative to a set of nodal displacements. Equation (33) can be written as

$$\underline{\varepsilon} = B_T \underline{q}_T + zB_0 \underline{q}_0 \tag{37}$$

where $B_{\rm I}$ is the in-plane strain-displacements relative to $g_{\rm I}$ (the in-plane nodal displacements); $B_{\rm O}$ is the transverse strain-displacements relative to $g_{\rm O}$ (the natural transverse nodal displacements). The in-plane displacements $g_{\rm I}$ are

$$g_{I} = \begin{cases} g_{u} \\ g_{y} \end{cases} \tag{38}$$

and the B_{T} becomes

$$\beta_{T} = \frac{1}{J} * \begin{bmatrix}
g_{1}^{T} & H^{T} & C^{T} \\
g_{1}^{T} & n & C^{T}
\end{bmatrix}$$

$$g_{2}^{T} & g_{2}^{T} & H^{T} \\
g_{2}^{T} & n & g_{1}^{T} & H^{T} \\
g_{2}^{T} & n & g_{1}^{T} & H^{T} \\$$
(39)

where

$$H_{n}^{T} = \underline{\partial}_{n} \underline{H}^{T} . \tag{40}$$

The out of plane displacements \underline{q}_0 are

$$\underline{q}_{0} = \begin{cases} \underline{q}_{01} \\ \underline{q}_{02} \\ \underline{q}_{03} \\ \underline{q}_{04} \end{cases} \tag{41}$$

where the sub-elements of the partition are defined by equation (30) and B_0 becomes

$$\mathbf{B}_{0} = \mathbf{I}_{3} \left[\mathbf{E} \, \mathbf{\bar{H}}_{n}^{T} + \mathbf{F} \, \mathbf{\bar{H}}_{nn}^{T} \right] \tag{42}$$

where

$$I_{3} = \begin{bmatrix} -1 & 0 & 0 \\ 0 & -1 & 0 \\ 0 & 0 & -2 \end{bmatrix}$$
 (43)

$$\bar{\mathbf{H}}_{n}^{T} = \underline{\mathbf{a}}_{n} \; \bar{\mathbf{H}}^{T} \tag{44}$$

and

$$\overline{H}_{nn}^{T} = \frac{3}{2} \frac{2}{n} \quad \overline{H}^{T} . \tag{45}$$

Note: In equation (37) the z variable, which is the plate's normal coordinate, is maintained distinctly since it is independent of the in-plane variables. Later, when the strain energy is formed, the z variable will integrate through the thickness and merge into material property matrices.

4. PLANE STRESS COMPONENTS

The stress components for a thin plate can be written in vector form as

$$\underline{\sigma} = \overline{C} \quad (\underline{\varepsilon} - \underline{\varepsilon}_{\mathrm{T}})$$
 (46)

where $\tilde{\mathbb{Q}}$ is the material matrix described in the plate local axes and is expressed as

$$\tilde{\zeta} = \tilde{R}^{T} \tilde{\zeta} \tilde{R}_{\varepsilon}$$
 (47)

with C being the material matrix in the principal material directions of the fibers and R^T being the strain transformation matrix from element local coordinates to principal fiber directions. The elements of equation (47) are found in reference 2.

The elements of the thermal strain involving the thermal coefficients are defined as

$$\underline{\tilde{\alpha}} = \underline{R}_{\varepsilon}^{\mathrm{T}} \underline{\alpha} . \tag{48}$$

Once the material matrix is defined, the elements of the material clasticity matrix can be defined as in the following section.

5. MATERIAL ELASTICITY MATRICES

The material coefficients are defined with the use of equation (3) in a slightly different form:

$$\int_{V} \underline{\sigma}^{T} \underline{\varepsilon} dV = \int_{V} \underline{\varepsilon}^{T} \widetilde{C} \varepsilon dV - \int_{V} \underline{\varepsilon}^{T} \widetilde{C} \underline{\varepsilon}_{T} dV \quad (49)$$

Since the local z dimension is small compared to the x and y plate dimensions, it is convenient to define the stress resultants and moment resultants as

$$\underline{N} = \int_{\mathsf{t}} \underline{\sigma} \, dz \tag{50}$$

and

$$\underline{M} = \int_{\tau} \underline{\sigma} z d z . \qquad (51)$$

Then, a new stress-strain matrix can be defined as

$$\underline{\tilde{Q}} = \begin{pmatrix} \underline{N} \\ \underline{M} \end{pmatrix} = \begin{bmatrix} A & B \\ B^{T} & D \end{bmatrix} \begin{pmatrix} \varepsilon_{O} \\ \underline{\kappa} \end{pmatrix}$$
(52)

where

$$A = \int_{\tau} \tilde{C} dz$$
 (53)

$$B = \int_{\tau} \tilde{C} z dz \qquad (54)$$

$$D = \int_{\tau} \tilde{C} z^2 dz . \qquad (55)$$

Letting

$$E_{m} = \begin{bmatrix} A & B \\ \tilde{B}^{T} & \tilde{D} \end{bmatrix}$$

$$E_{T} = \begin{bmatrix} A_{T} & B_{T} \\ \tilde{B}_{T} & \tilde{D}_{T} \end{bmatrix}$$
(56)

$$E_{\mathbf{T}} = \begin{bmatrix} A_{\mathbf{T}} & B_{\mathbf{T}} \\ B_{\mathbf{T}} & D_{\mathbf{T}} \end{bmatrix}$$
 (57)

and

$$\frac{\overline{\varepsilon}}{\varepsilon} = \begin{cases} \frac{\varepsilon}{0} \\ \kappa \end{cases}$$
 (58)

equation (49) can be written as

$$\int_{V} \underline{\sigma}^{T} \underline{\varepsilon} dV = \int_{A} \underline{\tilde{\varepsilon}}^{T} \underline{\tilde{\varepsilon}}_{m} \underline{\tilde{\varepsilon}} dA - \int_{A} \underline{\tilde{\varepsilon}}^{T} \underline{\varepsilon}_{T} {\tilde{\varepsilon}}_{Tg}^{T_{o}} dA$$
(59)

where

$$\underline{A}_{T} = \int_{t} \tilde{C} \underline{\alpha} dz \qquad (60)$$

$$\underline{B}_{T} = \int_{t} \tilde{C} \underline{\alpha} zdz \qquad (61)$$

$$\underline{D}_{T} = \int_{t} \tilde{C} \underline{\alpha} z^{2} dz \qquad (62)$$

$$\underline{B}_{\mathrm{T}} = \int_{-\infty}^{\infty} \frac{\mathbf{c}}{\alpha} \, \mathbf{z} \, \mathrm{dz} \tag{61}$$

$$\underline{D}_{T} = \int_{t}^{t} \tilde{\zeta} \, \tilde{\underline{\alpha}} \, z^{2} \, dz . \qquad (62)$$

The material A, B, D matrices and the thermal load coefficients $\underline{A}_{\mathrm{T}}$, $\underline{B}_{\mathrm{T}}$ and $\underline{D}_{\mathrm{T}}$ can be related to laminar material by position t in the material build-up as

$$A = \sum_{i=1}^{L} \tilde{c}_{i} (t_{i} - t_{i-1})$$
 (63)

$$B = 1/2 \sum_{i=1}^{L} \tilde{c}_{i} (t_{i}^{2} - t_{i-1}^{2})$$
 (64)

$$D = 1/3 \sum_{i=1}^{L} \tilde{C}_{i} (t_{i}^{3} - t_{i-1}^{3})$$
 (65)

$$\underline{\underline{A}}_{T} = \sum_{i=1}^{L} \tilde{\underline{c}}_{i} \tilde{\underline{\alpha}}_{i} (t_{i} - t_{i-1})$$
 (66)

$$\underline{B}_{T} = 1/2 \sum_{i=1}^{L} \tilde{c}_{i} \tilde{\alpha}_{i} (t_{i}^{2} - t_{i-1}^{2})$$
 (67)

$$\underline{D}_{T} = 1/3 \sum_{i=1}^{L} \tilde{C}_{i} \tilde{\alpha}_{i} (t_{i}^{3} - t_{i-1}^{3})$$
 (68)

where the subscript "i" implies coefficient evaluation at laminae level "i" and L is the total number of fiber lamina levels.

COORDINATE TRANSFORMATIONS

The element information is initially determined in the natural coordinates of the plate since it is quite easy to express all loading and stiffness information in that reference. Ultimately the information must be transformed to local coordinates (x,y,z) and also to global coordinates (X,Y,Z). The following sections describe the transformations.

a. Natural to Local Transformation
 The natural coordinate variables per node are defined as

where $\theta_{\rm Z}$ is the rotational degree of freedom normal to plate at node "i".

The transformation matrix required becomes

$$g_{ni} = t_{nli} g_{li}$$
 (70)

where

$$\tau_{nxi} = \begin{bmatrix}
1 & 0 & 0 \\
3x3 & 0 & 0 \\
0 & Q & 0 \\
2x2 & 0^T & 0^T & 1
\end{bmatrix}$$

$$\frac{Q_{2i}^T}{2} = \frac{1}{1} \cdot \frac{1}{1} \cdot \frac{1}{1} \cdot \frac{1}{1}$$
(71)

with

$$\begin{Bmatrix} w,_{r} \\ w,_{s} \end{Bmatrix}_{i} = Q_{i} \begin{Bmatrix} \theta_{x} \\ \theta_{y} \end{Bmatrix}_{i} .$$
 (72)

Noting that the rotation degrees of freedom are defined as

$$\begin{pmatrix}
\theta_{\mathbf{x}} & = & \mathbf{w}, \mathbf{y} \\
\theta_{\mathbf{y}} & = & -\mathbf{w}, \mathbf{x}
\end{pmatrix} \tag{73}$$

the ζ matrix becomes

$$Q_{i} = \begin{bmatrix} y,_{r} & -x,_{r} \\ y,_{s} & -x,_{s} \end{bmatrix}$$

$$(74)$$

The complete natural to local transformation therefore becomes

$$q_{n} = \begin{bmatrix} t_{n\ell1} \\ t_{n\ell2} \\ t_{n\ell3} \\ t_{n\ell4} \end{bmatrix} q_{\ell} . \tag{75}$$

b. Local to Global Transformations

The local to global transformation quantities are somewhat more difficult to obtain since the transformation involves the local coordinates of a quadrilateral element. Obviously only 3 points define a plane; the fourth point of the quadrilateral is unnecessary. The fourth point, however, may not lie in the same plane as the other three points. Therefore local transformations by node are determined and are averaged to obtain a general transformation used in determining the element coordinates and in transforming element matrices where applicable.

Defining the nodes of Figure 1 as i, j, k and 1 and allowing this sequence to permute, the element normal coordinate at node "i" which also permutes, is

$$3 zi = \frac{V_{ji} \times V_{il}}{V_{ji} \times V_{il}}$$
 (76)

where the "X" symbols denote a cross product of two vectors, and $\underline{V}_{\mbox{ji}}$ implies

with X, Y and Z being global coordinates.

A global material reference $V_{\rm m}$ is defined as a global vector defined as input which locates the general local "x" of all elements referred to that vector. All material properties are defined relative to this x coordinate which becomes the element's local x coordinate. The element's local y coordinate at each node can be calculated as

$$\hat{e}_{yi} = \frac{\hat{e}_{zi} \times \hat{v}_{m}}{|\hat{e}_{zi} \times \hat{v}_{m}|}.$$
 (75)

Finally, the local x coordinate at each node is determined as

$$\hat{e}_{xi} = \frac{\hat{e}_{yi} \times \hat{e}_{zi}}{|\hat{e}_{yi} \times \hat{e}_{zi}|} . \tag{79}$$

The local to global transformation at node "i" becomes

$$\tau_{i} = \begin{bmatrix} \hat{e}_{x}^{T} \\ \hat{e}_{y}^{T} \\ \hat{e}_{z}^{T} \end{bmatrix}$$
 (80)

where the direction cosines of each coordinate are placed in row order in the transformation matrix.

The average transformation used to determine the local coordinates is obtained by first averaging the nodal normals as

$$\tilde{e}_{z} = \frac{1}{4} \sum_{i=1}^{4} \hat{e}_{zi}$$
 (81)

and substituting into equations (78,79 and 80) to produce an average \bar{t}_{lg} .

The global degrees of freedom can be defined by node as

$$\underline{q}_{gi} = \begin{cases}
V \\ V \\ W \\ \theta \\ X \\ \theta \\ Y \\ \theta \\ Z
\end{cases} i$$
(82)

where U, V and W correspond to global displacements relative to X, Y and Z respectively and θ 's corresponds to global rotations about X, Y and Z respectively. The complete transformation becomes

where

$$t_{\text{lgi}} = \begin{bmatrix} t & 0 \\ \tilde{0} & \tilde{t} \\ \tilde{z} & \tilde{z} \end{bmatrix}_{i}$$
 (84)

and \underline{q}_{ℓ} and \underline{q}_{g} are the complete list of degrees of freedom per element.

If the quadrilateral element is perfectly flat in its space, then the t_{lgi} becomes exactly \bar{t}_{lg} . If it is not, then the element space appears as a curved space. This effect should allow the element to behave as a shallow shell.

c. Natural to Global Transformation

The element stiffness will be transformed from natural to global coordinates directly. Therefore that transformation becomes

$$\underline{g}_{n} = \underline{T}_{ng} \underline{g}_{g} \tag{85}$$

where

$$T_{ng} = T_{nl} T_{lg} . ag{86}$$

Since both original transformation matrices are partitioned diagonally, the nodal transformation matrix is

$$t_{\text{ngi}} = t_{\text{nli}} t_{\text{lgi}}$$
 (87)

which contains many off-diagonal zeroes. Therefore it is convenient to define transformations by displacement and rotation degrees of freedom. That is, the displacement transformation at node i is

$$t_{\text{Di}} = t_{\text{i}} \tag{88}$$

and the rotation transformation at node i is

$$t_{Ri} = \begin{bmatrix} Q_i & 0 \\ 0^T & 1 \end{bmatrix} \quad \begin{bmatrix} t_i \\ \end{bmatrix}. \tag{89}$$

This modification will save transformation operations later on.

PLEMENT STIFFNESS MATRIX

The element stiffness is easily defined in the natural coordinates of the plate, given the strain displacement functions. Once this stiffness is determined, it can be augmented with a scaffolding or artificial torsional stiffness for the plate's normal degrees of freedom. Finally, this stiffness can be transformed to local and then to global coordinates for assembly into a master stiffness matrix. The following details the above.

a. Plate Element Stiffness in Natural Coordinates Defining a new set of degrees of freedom as

$$\bar{q}_n = \left\{ \begin{array}{l} q_1 \\ q_0 \end{array} \right\}, \tag{90}$$

the strain components, as defined by equation (58) become

$$\bar{\underline{\varepsilon}} = \underline{B}_n \quad \bar{\underline{q}}_n \tag{91}$$

where

The second integral of equation (59) can be used to define the element stiffness in local coordinates as

$$\int_{A} \underline{\tilde{\epsilon}}^{T} \underline{\tilde{\epsilon}}_{m} \underline{\tilde{\epsilon}} dA = \underline{\tilde{q}}_{n}^{T} \underline{\tilde{k}}_{n} \underline{\tilde{q}}_{n}$$
 (93)

where

$$\bar{R}_{n} = \int_{\mathbf{A}} \mathbf{B}_{n}^{T} \quad \mathbf{E}_{m} \mathbf{B}_{n} dA . \tag{94}$$

For convenience of computation, the material matrix E_{π} in equation (94) is Cholesky factored as

$$E_{m} = U^{T} U$$
 (95)

where U is a upper tri-diagonal factoring matrix. This allows equation (94) to be written in a more efficient form as

$$\overset{-}{\underset{n}{\overset{\vee}{\sum}}} = \int_{\mathbf{A}} (\overset{\vee}{\underbrace{U}} \overset{\mathsf{B}}{\underset{n}{\overset{\vee}{\sum}}})^{\mathsf{T}} (\overset{\vee}{\underbrace{U}} \overset{\mathsf{B}}{\underset{n}{\overset{\vee}{\sum}}}) dA$$
(96)

which allows the triple matrix product to be replaced by a simpler transpose symmetric product. This process is especially

efficient since the Cholesky factoring is performed (at most) once per element. Also, numerical integration is to be performed. Savings will occur at each integration point after the first.

b. Artificial Torsional Stiffness

The flat plate theory does not have any mechanism to directly include twisting of the plate normal to the plate surface. Therefore, if two coplanar elements are assembled at a common node, a singular stiffness exists. To avoid this, an artificial or scaffolding stiffness is added to the normal rotational degree of freedom $\theta_{\rm Z}$. There is no change in the system equilibrium. For convenience, this is performed at all nodes of the element since it would be difficult to determine coplanar effects in general. This does change the overall element equilibrium. If the amount of artificial stiffness is kept small and the local rotational stiffness effects are in equilibrium, then the error can be minimized. Defining a vector of normal rotations at the nodes as

$$\frac{\dot{e}_{z}}{\dot{e}_{z}} - \begin{pmatrix} \theta_{z1} \\ \theta_{z2} \\ \theta_{z3} \\ \theta_{z4} \end{pmatrix}, \qquad (57)$$

the artificial torsional stiffness matrix relative to $\underline{\theta}_{\mathbf{Z}}$ becomes

where f is an imput scaling factor which can vary as

$$0 \le f \le 1 \tag{99}$$

and can be set in 1.E-8 increments, C is an artificial coefficient estimated from element bending stiffness coefficients and element area; i.e.,

$$C = MIN (D(1,1), D(2,2)) * AREA$$
 (100)

with the D's defined in equation (55).

c. Natural Stiffness Matrix

The degrees of freedom \bar{q}_n and θ_z defined by equations (90) and (97) can be merged to degrees of freedom q_n described in equation (69). This requires the re-ordering of stiffness coefficients of equations (96) and (98) to produce a natural stiffness matrix:

$$K_{n} = \underset{\text{REORDERING}}{\text{MERGING}} \left[\overline{K}_{n} : K_{\theta z} \right]$$
(101)

relative to q_n.

d. Global Stiffness Matrix

The global stiffness matrix K_g is formed by transforming K_n from natural coordinates to global using equation (85). The transformation is formed using equation (1) realizing that the strain energy U_p is invariant relative to any coordinate reference. Therefore,

$$U_{p} = \frac{1}{2} q_{n}^{T} K_{n} q_{n} = \frac{1}{2} q_{g}^{T} K_{g} q_{g}$$
 (102)

Using equation (85) produces

$$K_{cg} = T_{eg}^{T} K_{n} T_{eg}. \tag{103}$$

The triple matrix product implied in equation (103) is quite inefficient, especially since \mathbb{T}_{RR} is highly diagonal. Efficiency

can nowever be effected by partitioning K_n and K_g into 3 X 3 sub-matrices labelled K_{ij}^n and K_{ij}^g where i and j range from 1 to 8. Then

$$\vec{K}_{ij}^{\vec{B}} = \vec{r}_{i}^{T} \quad \vec{K}_{ij}^{\vec{B}} \quad \vec{z}_{j}$$
 (104)

where t_i matrix relates to equation (88) when i equal 1, 3, 5, 7 and relates to equation (89) when i equals 2, 4, 5, 8.

Additional efficiency is obtained when the triple matrix product is performed such that the right portion matrix multiply is first formed and positioned back into $\mathbf{K}_{ij}^{\ n}$. Then, the left multiply is formed with the resulting product and placed into $\mathbf{K}_{ij}^{\ n}$.

8. NUMERICAL INTEGRATION OF AREA FUNCTIONS

The elements in the matrix of equations (94) and (96) are very difficult to integrate exactly, therefore approximate numerical integration can be performed with sufficient accuracy for justification. Gauss-Legendre Numerical Quadrature has been selected to perform the integration of the stiffness coefficients as well as other area functions. Equation (94) can be rewritten and transformed relative to variables and limits of integrations as

$$g_n = \int_{-1}^{1} \int_{-1}^{1} g_n^T (r,s) g_m g_n (r,s) J^* ards .$$
 (1.8)

An element of this matrix can be written as

$$k_{ij} = \int_{1}^{1} \int_{1}^{1} f_{ij} (r,s) drds$$
 (166)

where

$$f_{ij}(n,s) = \sum_{k} g_{n}^{T}(k,i) \sum_{\ell} g_{m}(k,\ell) g_{m}(\ell,j)$$
 (107)

The stiffness coefficient can then be approximated as

$$k_{ij} = \sum_{k}^{n_1} \sum_{\ell}^{n_2} f_{ij} (r_k, S_{\ell}) W_k W_{\ell}$$
 (108)

where n_1 , n_2 are the number of Legrendre root evaluation points in the r,s directions respectively.

 \mathbf{r}_k and \mathbf{s}_k are the roots of the Legrendre polynomial, \mathbf{W}_k and \mathbf{W}_k are the appropriate Gauss weighting factors.

For

$$n = 2,$$
 $r_k = s_k = -\frac{1}{\sqrt{3}} \cdot \sqrt{\frac{1}{3}}$ (109)

for

$$r_{k} = s_{k} = \sqrt{\frac{3}{5}}, 0, \sqrt{\frac{3}{5}}$$

$$W_{k} = \frac{5}{9}, \frac{8}{9}, \frac{5}{9}$$
(110)

9. ELEMENT MASS MATRIX

A consistent mass matrix relative to the in-plane variables in one coordinate can be written as

$$\underline{M}^{C} = \int_{A} \rho t \underline{H} \underline{H}^{T} dA$$
(111)

and a corresponding lumped mass matrix can be formed by summing the rows of the consistent mass matrix as

$$\underline{M}^{\ell} = \rho t \int_{\mathbf{A}} \underline{H}^{T} dA$$
 (112)

assuming t and p constant and realizing

$$\sum_{i=1}^{4} H_{i} = 1.$$

The components of $\underline{\mathbb{M}}^{x}$ are applied to the translatory degrees of freedom in all grobal directions, per node. A rotary inertial effect can be included by an approximation;

$$m_{K\perp} = m_1 \frac{\tau^2}{12}$$
 (113)

finally, the global lumped mass vector can be formed:

$$\underline{M}_{g}^{\lambda} = \begin{pmatrix} m_{1} & \frac{1}{2} \\ m_{R1} & \frac{1}{2} \\ m_{2} & \frac{1}{2} \\ m_{R2} & \frac{1}{2} \end{pmatrix} \tag{114}$$

where 1 is a 3 X 1 unit vector.

10. ELEMENT LOAD VECTORS

The element load vectors are established from element properties such as material constants, temperatures, pressure, mass, area and acceleration constants. The following sections describe the load vectors developed.

a. Thermal Load Vector

The third integral of equation (59) can be used to define the element thermal load vector using equation (91):

$$\int \underline{\tilde{\epsilon}}^{T} = \underbrace{\mathbb{E}_{T}}_{T} \left\{ \begin{matrix} t_{o} \\ t_{g} \end{matrix} \right\} dA = \underline{q}_{n}^{T} = \int_{A} \underline{B}_{n}^{T} = dA = \underbrace{\mathbb{E}_{T}}_{T} \left\{ \begin{matrix} t_{o} \\ t_{g} \end{matrix} \right\}. \tag{115}$$

Therefore,

$$\underline{F}_{n}^{T} = \left[\int_{A} \underline{B}_{n}^{T} dA \right] \underline{\overline{\sigma}}_{T}$$
 (116)

is the thermal vector relative to the natural coordinates and \bar{Q}_{W} in the thermal dress vector bound from strains:

$$\tilde{Q}_{T} = E_{T} \begin{Bmatrix} t \\ t \\ g \end{Bmatrix} . \tag{117}$$

The global thermal vector can be determined by applying the natural to global transformation,

$$\frac{\mathbf{r}^{\mathrm{T}}}{\mathbf{r}_{\mathrm{g}}} = \frac{\mathbf{T}}{2} \frac{\mathbf{T}}{n} \cdot \mathbf{r}^{\mathrm{T}} \cdot \mathbf{$$

b. Pressure Load Vector

The pressure load, by node, is formed for the shape terms associated only with the geometry and is applied in the z (plate normal) direction. Therefore,

$$\underline{r}_{2}^{p} = \int_{A} p \, \underline{H} \, dA . \qquad (119)$$

A pressure load vector can be formed relative to local coordinates $\underline{\gamma}_{\hat{\gamma},\hat{\gamma}}$ as

$$\underbrace{\mathbf{F}_{ki}^{p}}_{\mathbf{f}_{2i}} \left\{ \begin{array}{c} c \\ o \\ f_{2i} \\ o \\ o \\ o \end{array} \right\}.$$
(120)

The global pressure load can be formed as

$$\underline{\mathbf{r}}_{g}^{p} = \underline{\mathbf{T}}_{\ell g}^{\mathbf{T}} \underline{\mathbf{r}}_{\ell}^{p}. \tag{121}$$

which transforms the normal traction into a global traction.

c. Constant Acceleration Load Vector

The acceleration vector can be computed from the mass vector defined in equation (114); i.e.,

$$\underline{\Gamma}_{g}^{\eta} = \underline{a} \underline{M}_{g}^{\ell} \tag{122}$$

Where

with

$$a_{\chi}$$

$$a_{y}$$

$$a_{z}$$

$$a_{z$$

where $a_{\chi},~a_{\chi},~a_{\chi}$ are the acceleration coefficients in the $\chi,~\chi,~and$ Z coordinates respectively.

Equations (118), (121) and (122) imply multiplications of full matrices, the T transformation matrices containing many decoration. Actually, the multiplications of matrices are time in sub-element for stillclency, then place in proper tarrix positions.

11. STREED RECOVERY MATERIA

of the stress recovery and (117), the stress recovery and (117).

where the off so matrix

$$5 - \sum_{m}^{\infty} B_n \sum_{n=1}^{\infty} ng . \tag{126}$$

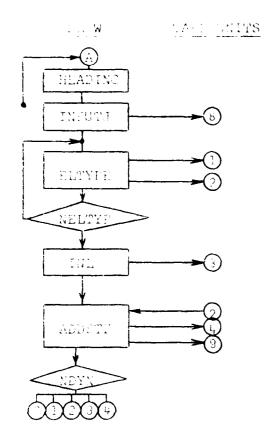
The elements of S and $\overline{\varrho}_T$ are saved on a secondary storage device for recovery once the displacements are computed.

SECTION III MODIFICATIONS TO SAP IV COMPUTER PROGRAM

The SAF IV computer program was modified to accept the new composite element. The following sections describe changes to the existing program as well as new routines of the composite plate element.

1. SAP IV STRUCTURE

The main changes to the SAP IV program occur in the element library control. They occur in the element generation portion of the program. Figures 2 and 3 depict the major routines used by SAP to perform a static analysis of its elements. The ELTYPE routine calls a new routine called PLATE, which is used to call CVERLAY (8). (stress recovery) Once OVERLAY (8) is called, a call is made to CPLATE, the main routine of the composite plate finite element. Figures 4, 5, 6, and 7 describe the flow of routines used by CPLATE.



DESCRIPTION

Input title and master control card

Input nodes
Write 8 ID, X, Y, Z, T

Call element type (new composite plate element called here)

WRITE 1 Element stress matrices for recovery

WRITE 2 Element stiffness matrices, mass and load vectors

READ 2 Read stiffness for assembly WRITE 4 Assembled Stiffness and Loads in blocks

WRITE 9 Assembled Mass Vector

Call appropriate solution type

0 Static

1 Nodal Extraction

2 Force Response Analysis

3 Response Spectrum Analysis

4 Direct Integration

FIGURE 2 BASIC PROGRAM FLOW

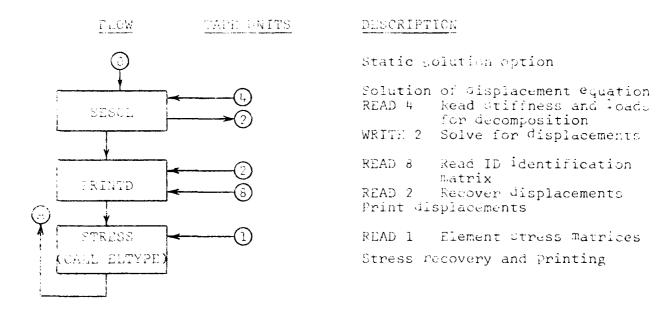
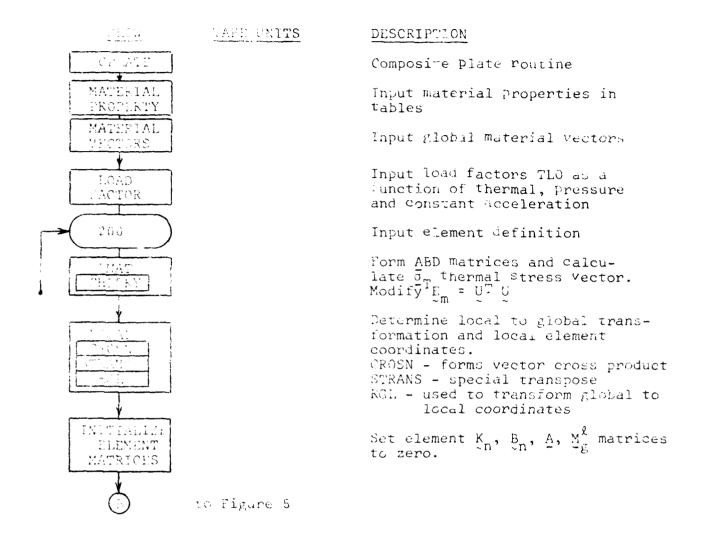
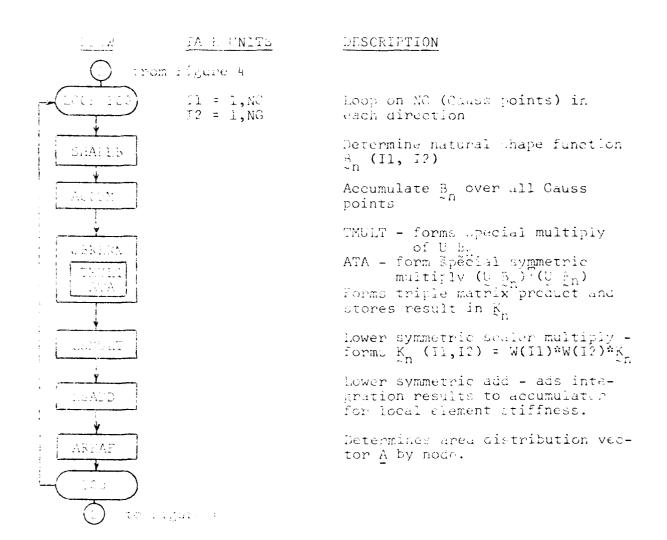


FIGURE - STATIC SOLUTION AND RECOVERY STAGE



DIGUER 4 FLOW DIAGRAM FOR CHLATE



TIPDER S FLOW DIAGRAM FOR CPLATE (CON'T)

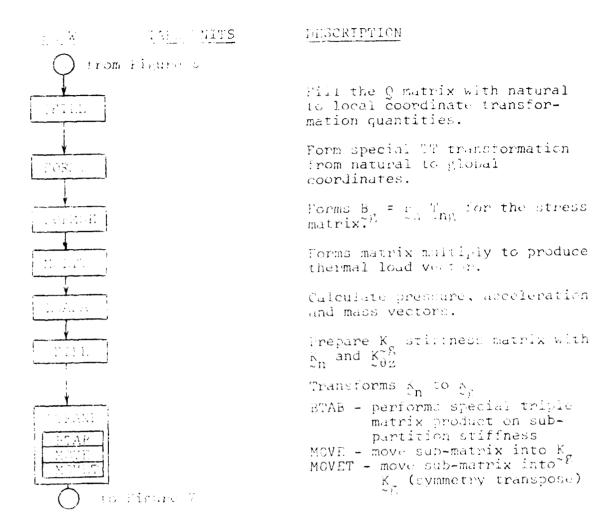
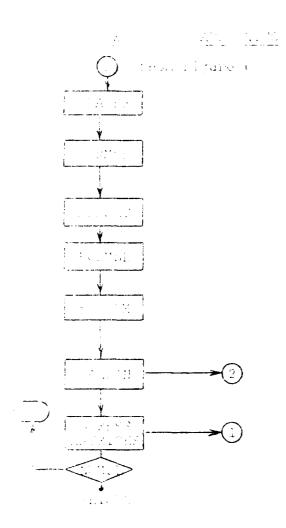


FIGURE 6 FLOW DIAGRAM FOR COLATI (COR'T)



A CONTROL

Form B as Street evanuation print

* Norm og = Thype, the stra.

displacement function for some recovery.

special matrix multiply - $g_n = g_m g_m$

Porm element stress matrix relative to grabal displacements.

Set location vector of equation numbers for element global connectivity.

Calculate band wigth of equation WRITE 2 stiffness, load vectors and mass vectors for assembly

WRITE 1 stress matrix for stress recovery

Transfer control to main program

Filter / Filw DIAGRAM FOR CHLASE (CON'T)

PM: 1 PM TINES

- The continue and description of the routines used to AL-A companies plate overlay.
- The state of the offiled by CFLATE to fight the A, B and D or equations 53, is and 55 material matrices from the input attribute of the input arrays. Equations 60, 61, and 62 are seed to describe the thermal load vectors and thermal arrays are the equation 117.
- ... Fig. . Ship withhe called by EMAP to Pactor the material strik $E_{\rm m}$ into an upper triangular matrix as described in equation 15.
- 1. Cubrouting called by CPLATE to determine the local to clothel than commation matrix as described by equations 76 and the counting checks for proper area definitions.
 - 1 a construction called by hOCAL to perform vector cross a contract in equations 76, 78 and 79. The resulting vector desponents are normalized to unit vectors.
- aTRAIN In suprouting called by LOCAL to perform an in-place require matrix transpose of the local to global transfor-mation at equation 60.
- The analysis incomplete solution of transform global element coordinates. Transformation matrix devoraged by equation 80.
- II. a submodified calle: by CPLATE to set matrix array space to any value. Specifically, it is used to set matrix space to serve.
- which is a composite place called by CPLATE to form composite place clearent train displacement function \mathbb{F}_n as described by quation 32 and uses equations "through 45.
- Which is a resulting called by CPLATE to accumulate the results of numerical quadrature of $b_{\rm p}$ aA over all Gauss points of the area as used in equation 116.
- the tell of receiping to restrict to form a special form of the tell of receiping and the morphism of an arms of this restrict is designed for efficiency during the integration procedure.

- CMol. a dibrouter called by UskERN to perform a special matrix multiply where the leading matrix is an upper triangular matrix; described by equation 98.
- ALA a subroduine called by UBKERN to perform a special symmetric multiply as needed in equation 96.
- metric real as multiply of the natural stiffness components during the sumerical integration, as in equation 108.
- usADD a subroad are caused by CILATE to perform the lower symmetric laminton of the stiffness matrix components during made to differentian, as described by equation 188.
- Dution of area, by node, for the quadrilateral plate eleners. Inio area function is needed in equations 112 and 119.
- QPIEL a submoutine called by CPLATE to form a transformation matrix from natural to local coordinates as described in equation 74.
- FORMI a suprosting called by CPLATE to form the natural to global coordinate transformation as shown in equation 87. Since the transformation matrix is diagonal, only the diagonal sub-matrices are stored.
- Transf a singuishe called by CFLATE to perform a natural to plot all transfermation of the strain-displacement and stress-algorizations and later associated in equations 116 and 126.
- ModT a culpos like casled by CFLATE, FORMT and FORMSE to jorform a general matrix multiplication of arbitrary matrices relected from or position to any sub-matrix position.
- DEADA = a supprovible called by CPLATE to calculate the element pressure, constant acceleration and mass vectors described by equation 1.2, 119 and 122.
- FILE a subroutine of ed by CFEATE to prepare the elements of the element global stiffness matrix with elements from the factural stiffness and artificial torsional stiffness matrices. This process is described in equation (6).

- The AMP a subroutine called by CPLACE to transform, by node, the sub-matrices of the natural stirrness matrix into corresponding clobal stiffness matrices. The original matural stiffness matrix and the final global stiffness matrix occupy the same matrix space. This procedure is described by equation 103.
- THAS a currectine called by PTRANSE to perform a special triple matrix product used in stirfness transformations. This routing performs an efficient double matrix multiply with an over-write of the original sub-matrix as described by equation 134.
- MOVE a submoutine called by PTRANSF to move the elements of a sub-matrix of any rank and place them into new matrix positions.
- MOVET a subroutine called by PTRANSF to move elements similarly to MOVE escept that, the receiving sub-matrix is the matrix transposes.
- TASMUM a submoutine called by CFLATE to perform a special matrix multiply such that the post multiplying matrix is over written as shown in equation 126.

GEGTTON IV

The root. Ion. to the SAP IV program produce a new vertice, named consequently barinally includes an additional element, Note 9. (compared collect element) The original SAP IV program, convergence of collect elements and many different static and collect equations analysis procedures, has been already verified; therefore sold the new element was checked under various loans are under taking conditions.

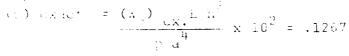
The new element was compared with many simple degenerate life-to-bear type problems and was found to produce excellent errors. The pages tests were performed for element TYPE 8 and the DY L 2 results were more favorable for the simple cases.

The court TYPE 3 results in larger displacements while TYPE 8 generally produces lower than exact solution values.

note that the section describes a group of verification notes of plates, conved shells and a doubly curved blade. Most constitutions were obtained by classical plate and shell terminates with composite material properties. The procedure of the series to approximate solutions of various of the series to approximate solutions of various of the series mined and boundary conditions. Once the A, g, D matrices were not mined and boundary conditions applied, an approximate solution was some a series or eight-term expansion. Most we have four to cishs elements per direction. Convergence we not preclibed to studied since a general study of the element was made in toternoe 2.

- II. SAN BERNAMBER LOAD AT MENTER WITH A NORMAND
- . = .3" 1 = .2" t = .2"
- c)ii...iii.xa: F 0.000 440 .
- layer of a mark emiliations:





() as
$$= \frac{(...) \sin^3 \pi \sin^3 \pi}{\sin^4 \pi} \times 10^2 = .7252$$

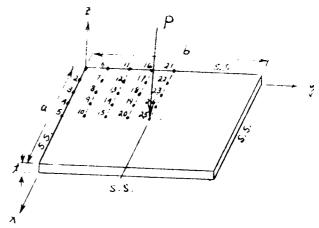
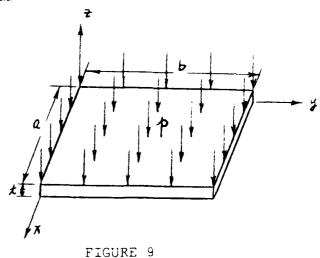


FIGURE 8

- .. Taktropic flata under uniformly distributed Lateral Load with all edges simply-supported
- (1) Size of plate:
 a = 10" b = 10" t = .2"
- (1) insperties of plate: $p = .0275 \frac{1b}{1n^3}$ $L = 30 \times 10^6 \text{ psi}$ v = .3
- (3) Loading condition: $p(x,y) = p_0$
- (4) Boundary conditions: $x = 0, a; w = 0 \quad M_x = 0$ $y = 0, b; w = 0 \quad M_y = 0$



(5) Deflection at center, W_c ; $(W_c)_{\text{exact}} = .18437 \times 10^{-2} \text{ po in}^3/\text{lb.}$ $(W_c)_{\text{sap.}} = .18351 \times 10^{-2} \text{ po in}^3/\text{lb.}$

- 3. [90/0₉/90] UNDER UNIFORMLY DISTRIBUTED LATERAL LOAD WITH ALL EDGES SIMPLY-SUPPORTED
- (1) Size of laminated plate:
 a = 10" b = 10" t = 4h = .2"
- (2) Properties of plate:

$$\begin{array}{l}
\rho = .0275 & \frac{15}{\text{in}^3} \\
A = \begin{bmatrix} 3.3 & .2 & 0 \\ .2 & 3.3 & 0 \\ 0 & 0 & .2 \end{bmatrix} \times 10^6 & \frac{15}{\text{in}} \\
B = 0 \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 17.75 & 0 \\ 0 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .67 & 0 & .67 \end{bmatrix} \times 10^3 & \text{lb-in} \\
C = \begin{bmatrix} 4.25 & .67 & 0 \\ .$$

- (3) Loading condition: $p(x,y) = F_0$
- (4) Boundary conditions: $x = 0, a; w = 0 \quad \frac{M_x}{x} = 0$ $y = 0, b; w = 0 \quad \frac{M_y}{y} = 0$
- (5) Deflection at center, W_c ; $(W_c)_{\text{exact}} = 62.38 \times 10^{-4} \text{ p}_o \frac{\text{in}^3}{\text{lb}}$ $(W_c)_{\text{sap.}} = 62.34 \times 10^{-4} \text{ p}_o \frac{\text{in}^3}{\text{lb}}$

- 4. [62/902]t UNDER UNIFORMLY DISTRIBUTED LATERAL LOAD WITH ALL EDGES SIMPLY-SUPPORTED
- (1) Size of laminated plate:
 a = 10" b = 10" t = 4h = .2"
- (2) Properties of plate: $\rho = .0275^{lb}/in^3$

$$A = \begin{bmatrix} 3.3 & .2 & 0 \\ .2 & 3.3 & 0 \\ 0 & 0 & .2 \end{bmatrix} \times 10^6 \text{ lb/in}$$

$$B = \begin{bmatrix} .135 & 0 & 0 \\ 0 & -.135 & 0 \\ 0 & 0 & 0 \end{bmatrix} \times 10^6 \text{ lb}$$

$$D = \begin{bmatrix} 11 & .67 & 0 \\ .67 & 11 & 0 \\ 0 & 0 & .67 \end{bmatrix} \times 10^{3} \text{ lb-in}$$

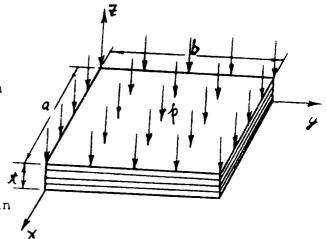


FIGURE 11

(3) Loading condition:

$$p(x,y) = p_0$$

(4) Boundary conditions:

$$x = 0$$
, a; $w = 0$ $M_x = 0$ $v = 0$ $N_x = 0$
 $y = 0$, b; $w = 0$ $M_y = 0$ $u = 0$ $N_y = 0$

(5) Deflection at center, W_c ;

$$(W_c)_{\text{exact}} = 114.4 \times 10^{-4} \text{ p}_o \frac{\text{in}^3}{\text{lb}}.$$

$$(W_c)_{sap.} = 113.6 \times 10^{-4} p_o^{in^3/1b}.$$

- 5. [0/90]_t UNDER IN-PLANE LOAD WITH TWO EDGES PERPENDICULAR TO THE DIRECTION OF LOAD FREE AND OTHER TWO EDGES SIMPLY-SUPPORTED
- (1) Size of laminated plate: a = 10" b = 10" t = 2h = .2"
- (1) Properties of plate: $\rho = .2075 \text{ lb/in}^3$

$$A = \begin{bmatrix} 1.65 & .1 & 0 \\ .1 & 1.65 & 0 \\ 0 & 0 & .1 \end{bmatrix} \times 10^6 \text{ lb/in}$$

$$B = \begin{bmatrix} 3.37 & 0 & 0 \\ 0 & -3.37 & 0 \\ 0 & 0 & 0 \end{bmatrix} \times 10^{4} \text{ lb}$$

$$D = \begin{bmatrix} 13.8 & .83 & 0 \\ .83 & 13.8 & 0 \\ 0 & 0 & .83 \end{bmatrix} \times 10^{2} \text{ lb-in}$$

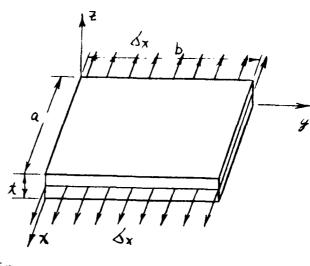


FIGURE 12

(3) Loading conditions:

$$\sigma_{x} = 1 \text{ psi}$$

(4) Boundary conditions:

$$x = 0 ; u = 0$$

$$x = a ; u \neq 0$$

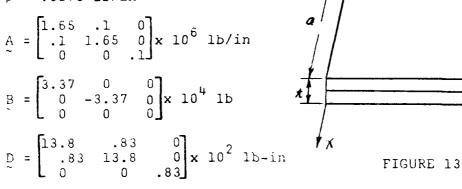
(5) Curvature at x-direction, K_{x}

$$(K_x)_{\text{exact}} = -.305\sigma$$

$$(K_{x})_{\text{exact}} = -.305\sigma_{x}$$

 $(K_{x})_{\text{sap.}} = -.3057\sigma_{x}$

- \circ . [0/90] $_{t}$ UNDER FREE VIBRATION WITH ALL EDGES SIMPLY-SUPPORTED
- (1) Size of laminated plate: a = 10" b - 10" t = 2h = .2"
- (2) Properties of plate: $\rho = .0275 \text{ lb/in}^3$



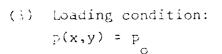
- (3) Loading condition: free vibration
- (4) Boundary conditions: x = 0, a; $\delta w = 0$, $\delta M_{x} = 0$, $\delta v = 0$, $\delta N_{x} = 0$ y = 0, b; $\delta w = 0$, $\delta M_{y} = 0$, $\delta u = 0$, $\delta N_{y} = 0$
- (5) Frequency: (f)_{exact} = 8.990 Hz. (f)_{sap}. = 8.887 Hz.

- 7. $[90/0_2/90]_{\xi}$ CURVED PLATE UNDER UNIFORM PRESSURE WITH ALL EDGES SIMPLY-SUPPORTED
- (1) Size of laminated curved plate: a = 10" b = 10.09" t = 4h = .2"

$$a = 10$$
" $b = 10.09$ " $t = 4h = 8 = 10$ " $R = 21.23$ "

(2) Properties of plate: $\rho \approx .0275 \text{ lb/in}^3$

$$A = \begin{bmatrix} 3.3 & .2 & 0 \\ .2 & 3.3 & 0 \\ 0 & 0 & .2 \end{bmatrix} \times 10^6 \text{ lb/in}$$



(4) Boundary conditions:

$$x = 0$$
, a; $w = 0$, $M_x = 0$, $v = 0$, $N_x = 0$
 $y = 0$, b; $w = 0$, $M_y = 0$, $u = 0$, $N_y = 0$

(5) Deflection at center
$$W_c$$
;
 $(W_c)_{\text{exact}} = 24.04 \times 10^{-4} \text{ p}_0 \text{ in}^3/\text{lb}.$
 $(W_c)_{\text{sap.}} = 23.68 \times 10^{-4} \text{ p}_0 \text{ in}^3/\text{lb}.$

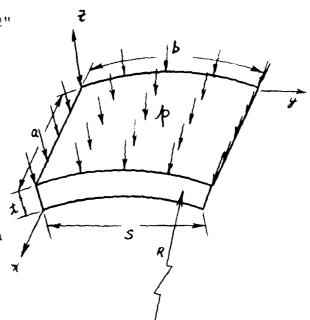


FIGURE 14

- 8. BI-METALLIC STTIP UNDER UNIFORM HEATING WITH ALL EDGES SIMPLY-SUPPORTED
- (1) Size of the beam:
 a = 10" b = 10" t = .2"
- (2) Properties of the beam: $\bar{p} = .0275 \text{ lb/in}^3$ Esteel = 30 x 10⁶ osu Esl = 10 x 10⁶ psi asteel = 6.5 x 10⁻⁶ o_F-1 asl = 10.5 x 10⁻⁶ o_F-1
- (3) Loading condition: $\Delta T = 100^{\circ} F$
- (4) Boundary conditions: x = 0; u = 0, $M_x = 0$ y = 0; v = 0, $M_y = 0$
- (5) Curvature at x-direction, K_x ; $\begin{pmatrix} k_x \end{pmatrix}_{\text{exact}} = .01394$ $\begin{pmatrix} K_x \end{pmatrix}_{\text{sap.}} = .01385$

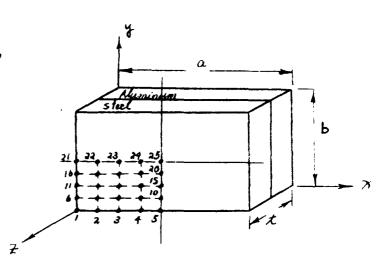


FIGURE 15

5. NATURAL FREQUENCY OF A TYPICAL BLADE CONFIGURATION

(1) Type of Blade: (Figure 16)

A typical blade used in aircraft engines, named J79 B/AL, was approximated using 64 quadrilateral plate elements in SAP4A (both TYPE 6 and TYPE 9). An equivalent NASTRAN model was also run along with an experimental test to determine fundamental frequency at zero frequence (results from AFSC - Wright-Patterson AFB).

(2) Properties of blade:

Material used corresponded to the input used in the NASTRAN run using anisotropic material properties.

Leading edge:

 $0 = .000467 \text{ lb sec}^2/\text{in}$ $0 = .000467 \text{ lb sec}^2/\text{in}$

 ρ = .000251 lb sec²/in same material coefficients as above.

(3) Loading Condition:

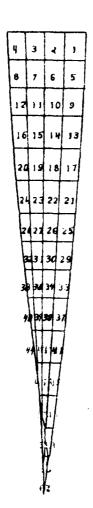
Blade:

Mass and Stiffness distributions for eigensolution.

(4) Boundary Conditions:

Base of blade completely fixed and rest of blade free.

- (5) Natural Frequency of Blade: (Fiest FLEX)
 - (f)exp = 110 Hz.
 - (f)Nastrum = 106.7 Hz.
 - (f)sap (T \tilde{c}) = 108.3 Hz.
 - (f)sap (T9) = 112.8 Hz.



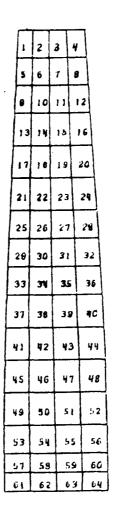






FIGURE 16 TYPICAL BLADE CONFIGURATION

SECTION V DISCUSSION AND CONCLUSIONS

A quadrilateral composite plate finite element has been added to the SAP TV computer program library to be used on plate type structures. The element is a four-noded sub-parametric that plate element excluding transverse shear deformations. The element is "incompatible" relative to mid-plane surface rotations along the inter-element boundaries. The element converges relatively well despite the incompatibility, as long as the element maintains a relatively rectangular shape with a reasonable element aspect ratio.

The element was run, modelling various simple plate/beam configurations and showed excellent results. More complex models were designed to test the composite laminate behavior of the clement, as described in section IV. The models included flat, cylindrical and doubly-curved shells. The results obtained compared favorably with classical series solutions. (approximately 1-6% disagreement) The results obtained in section 4.9 for the typical blade configuration shows that the NASTRAN and SAP (TYPE 6) element values were slightly lower than the experimental number while the result of the new element (TYPE 9) was slightly higher. The new element is based on an incompatible formulation and in general, convergence is not guaranteed. But, in more cases, the element has been found to be slightly stiffer than compatible elements and therefore the frequency is higher.

The quadrilateral element will be inherently stiff if the four points do not represent a flat surface. Therefore the "quad" element was relaxed to better represent shell behavior by allowing the flat plate element stiffness coefficients to be transformed relative to the local nodal coordinates of the element.

The thin plate theory used to develop the element does not account for normal torsional effects. Therefore, non global adjacent elements, when assembled, will produce a singularity

normal to the plate if the two elements are coplanar. To avoid this singularity in general, an artificial torsional stiffness or scaffolding matrix was added to each of the four nodes. This does violate element equilibrium but, if the magnitude of the coefficients are maintained relatively "soft" compared to the plate bending characteristics, overall equilibrium is closely maintained.

The composite plate element can be used in the existing static and dynamic analyses contained within the SAP IV program. It can be used with all the existing elements in the finite element library as long as the model effects are correct.

The element was not being developed to degenerate to a triangular plate element. If the element is used as triangular, the local effect is "too stiff". If the fourth of the quadrilateral nodes is placed mid-plane on a triangular side, a better approximation can be obtained.

The composite element presently does not contain geometric stittening effects such as those required in high speed centrituge machinery.

Further Developments:

Further work should be done to include the geometric stitfening exerciclents to account for centripetal acceleration effects of high spin blade systems. This geometric matrix of coefficients would allow a better approximation of blade bending stresses and closer representation of blade natural frequencies at high spin.

A pre-processor program should be developed to handle complex material laminates as a function of blade position. This pre-gram would compute the A, B and D matrices and thermal vectors needed in the SAP program and produce a storage file for stress recovery. This program should also plot all information for input checking.

A post-processor should be written to retrieve stress incommation and material information, by lamina, to be used with decormation output and curvatures at the mid-plane surfaces to produce individual lamina stress to be used in failure criteria. APPENDICES

APPENDIX A - IMPUT TO ELEMENT TYPE 9 IN SAPAA

The complete input to the SAP IV program is described in section of the new element TYPE 9 defined in SALAA 1 included here and should be appended to reference 1. The injut to element TYPE 9 is similar to element TYPE 6. In sact, element TYPE 5 tours replace TYPE 6. The format of the injut description is consistent with the SAP IV input. Variables 1. Delied integer must be right justified and floating point cariables should include a decimal.

COMPOSITE PLATE INPUT TO SAP4A

TYPE 9 Composite Plate Element (QUADRILATERAL)

Note	e <u>Columns</u>	<u>Variable</u>	Remark
Α.	Control Card (6	I5, I10)	
(1)	5 6-10 11-15 16-20	NPAR(1) NPAR(2) NPAR(3) NPAR(4)	Number 9 Number of Plate Elements Number of different materials Material Type Key =0 Composite Material Prop. =1 Standard Anisotropic properties (same as TYPE 6)
(2)	21-25	NPAR(5)	Number of Global Material Vectors If zero or blank then global X direction is assumed to be material x axis.
	26-30	NPAR(6)	<pre>Integration Order (default set to 2)</pre>
(3)	31+40	NPAR(7)	Rotation Stiffness Factor (integer number)

b. Material Property Information

Two types of material can be input to element type 9: general composite material and anisotropic material.

B.1 Composite Material Properties (NPAR(4).EQ.0)

Five cards must be input for every different material. (NPAR(3))

Card 1:	(Ilo, 20X, 4	F10.0)
1-10 11-30 31-40 41-50 51-60 61-70	NN DEN AT(1) AT(2) AT(3)	Material identification number Blank Mass density AT thermal vector components (equation 66)
Card 2:	(6F10.0)	
1-10 11-20 21-30 31-40 41-50 51-60	BT(1) BT(2) BT(3) DT(1) DT(2) DT(3)	B _T thermal vector component: (equation 67) D _T thermal vector components (equation 68)

```
1 - 10
                      A(1,1)
          11 - 20
                      A(1,2)
                                    A Matrix coefficients (upper
          21 - 30
                      A(1,3)
                                       triangular) (equation 63)
          31-40
                      A(2,2)
          41-50
                      A(2,3)
          51-60
                      A(3,3)
          Card 4:
                      (6F10.0)
           1-10
                      B(1,1)
          11-20
                      B(1,2)
                                    B Matrix coefficients (upper
          21 - 30
                      B(1,3)
                                       triangular) (equation 64)
          31-40
                      B(2,2)
          41-50
                      B(2,3)
          51-60
                      B(3,3)
          Card 5:
                      (6F10.0)
           1-10
                      D(1,1)
                                    D Matrix coefficients (upper
          11-20
                      D(1,2)
          21-30
                      D(1,3)
                                       triangular) (equation 65)
          31-40
                      D(2,2)
          41-50
                      D(2,3)
          51-60
                      D(3,3)
     Anisotropic Material Properties (NPAR(4).EQ.1)
(4)
                                    Two cards must be input for every
                                    different material (NPAR(3))
          Card 1:
                      (IlO, 20X, 4F10.0)
           1-10
                      NN
                                    Material identification number
                                    Blank
          11-30
          31-40
                      DEN
                                    Mass density
          41-50
                      AX
                                    Thermal expansion coefficient ax
          51 - 60
                      ΑY
                                    Thermal expansion coefficient ay
          61 - 70
                      AXY
                                    Thermal expansion coefficient axy
                      (6F10.0)
          Card 2:
           1-10
                      CXX
                                    Elasticity element Cxx
          11-20
                      CXY
                                    Elasticity element Cxy
          21-30
                      CXS
                                    Elasticity element Cxs
          31-40
                      CYY
                                    Elasticity element Cyy
          41-50
                      CYS
                                    Elasticity element Cys
          51-60
                      GXY
                                    Elasticity element Gxy
```

Card 3:

(6F10.0)

C. Global Material Vectors (25, 5X, 3F10.0)

NPAR(5)	material ve	ctors must	be	input	(except	if
	zero or bla	nk)				

1-5	NV	Material vector identification number
6-10		Blank
11-20	DX	X direction cosine
21-30	DY	Y direction cosine
31-40	DZ	Z direction cosine

D. Element Load Multipliers (5 cards)

Card 1:	(4F10.0)	
1-10	PA	Distributed lateral load multi- plier for load case A
11-20	PB	Distributed lateral load multi- plier for load case B
21-30	PC	Distributed lateral load multi- plier for load case C
31-48	PD	Distributed lateral load multi- plier for load case D
Card 2:	(4F10.0)	
1-10	TA	Temperature multiplier for load case A
11-20	TB	Temperature multiplier for load case B
21-30	TC	Temperature multiplier for load case C
31-40	TD	Temperature multiplier for load case D
Card 3:	(4F10.0)	
1-10	XA	X-direction acceleration for load case A
11-20	ХВ	X-direction acceleration for load case B
21-30	XC	X-direction acceleration for load case C X-direction acceleration for load case D
31-40	XD	

Card 4:	(4F10.0)	
1-10	ΥA	Y-direction acceleration for load case A
11-20	YΒ	Y-direction acceleration for
21-30	YC	load case F Y-direction acceleration for load case 0
31-40	YD	Y-direction acceleration for load case D
Card 5:	(4F10.0)	
1-10	ZA	%-direction acceleration for load case A
11-20	2B	%-direction acceleration for
21-30	ZC	load case B Z-direction acceleration for load case C
31-40	7.D	Z-direction acceleration for load case D

El. Element Cards (SI5, I2, I3, I2, I3, I5, 4F10.0)

One card for each NPAR(2) element.

	1-5	NN	Element number
(5)	6-10	T	Node I
	11-15	J	Node J
	16-20	K	Node K
	21-25	Ĭ.	Node I.
(6)	26-27	NG	No. of Gauss integration (clnt.
(7)	28-30	VI	Material vector identification
(d)	31-32	IRLUSE	number
(0)	31-37	1141.001.	Previous Element re-use code =0 new element
(0)	20 21	т.) (=1 use previous element
(9)	33 - 35	IM	Material identification number
(10)	36-40	INCL	Element generation parameter
(11)	41-50	TH	Element thickness
(12)	51-60	PR	Element lateral pressure
(13)	61-70	TO	Mean temperature variation from
			the reference level in unde-
			formed position.
	71-80	TG	Mean temperature gradient across
			the shell thickness.

Notes:

(1) Element TYPL 9 allows two different form of input. The first form is for laminate matrices while the second is for anisotropic matrices. The later form is identical to element TYPE 6 input.

- (2) A material global axis must be defined relative to the material properties formed in the A, B and D matrices.
- (3) Rotational Stittness Factor is set by multiplying NFAR(7) times 1.U-8. Default for NFAR(7) is 100.
- (4) Material input in this section is identical to that of element TYPE 6.
- (5) The I,J,K and L indices define the element connectivity and also the element normal. The element "z" coordinate is formed by the right hand rule as I goes to J goes to K, etc. The element local axis is determined by the projection of the global material axis onto the element. Once the x-axis is determined, the local y is formed from z and x. All stress output is in this reference. If node L equal K or it zero or left blank, the program will assume that the element is triangular. The resulting local stiffness is then "too stiff".
- (6) The number of Gauss integration points can vary as 2 or 3. It a value is set above or below these numbers, the program will reset it to 2. The default value is set MPAR(6).
- (7) The global material vector must be greater than or equal to 1 and less than or equal to NPAR(5). If NPAR(5) is blank or zero, then NPAR(5) is set equal to 1 and the global vector is aligned along the global X axis. Default value is set to 1.
- (8) If an element has the same planar size, same orientation in space and the same element loading parameters as the previous element, then setting IREUSE equal to 1 will use the same global element stiffness and load vectors for assembly. Default is set to 0.
- (9) The material ID number must be between 1 and NPAR(3). Default is set to 1.
- (10) Element Generation Parameter: Element cards must be in element number sequence. It element cards are omitted, the program will generate the missing cards as follows:

The increment for the element number is one.

i.e.,
$$NN_{i+1} = NN_i + 1$$

The corresponding increment for modal connectivity is INCL.

i.e.,
$$I_{i+1} = I_i + INCL$$

$$J_{i+1} = J_i + INCL$$

$$K_{i+1} = K_i + INCL$$

$$L_{i+1} = L_i + INCL$$

If INCL is left blank then INCL is set to 1. Material identification, element thickness, distributed lateral load, temperature and temperature gradient for the element are then the same as for the first element in the generated group. The last element card must be input to exit element group properly.

- (11) The plate thickness is used mainly to compute the mass of the element. Default is set to 1.0.
- (12) The pressure is normal to the surface of the element. The positive direction for the pressure loading vector is in the positive direction of the local z coordinate.
- (13) The temperature required is the mean temperature difference (TO) from the reference temperature of the element in a undeformed state. The TG is the mean thermal gradient through the element thickness.

APPENDIX B - INPUT TO PRE-PROCESSOR PROGRAM LAYUP

A pre-processor program was developed to calculate the ρ , ρ and ρ matrices is described in equations 63 through 65 and the thermal load vectors described in equations 66 through 68. The material information by layer is input be lamina position and siber orientation. The pre-processor then computes the ρ matrices involving the tensor transformation and constructs the element material matrix ρ relative to the mid-plane of the plate. Similar thermal vectors are also computed and output. This information is then used directly for SAP4A - TYPE 9.

INPUT TO PROGRAM LAYUP

A. Number of Cases Card (I

1.0 t e	Columns	<u>Variable</u>	Remark
(1)	1-2	NCASES	Enter the total number of laminate configurations to be considered.
ā.	Heading or Title	Card (8Al0)	
(2)	1-80	ITITLE	Enter the title information to be printed with the output.
С.	Laminate Data Car	nd (4I5)	
(3)	ì - 5	NLAM	Enter the number of laminae in the laminate.
(4)	6-10	NMAT	Enter the number of different materials in the laminate.
	11-15	ITRAN	If ITRAN is zero or blank the transformed thermal properties of each lamina will not be part
	16-20	IORD	of the output. If IORD is left blank the lami- nate ordinates will not be output.
υ.	Muterial Property	y Card (6F10.	3)
(5)	1-10	Ell(K)	Enter lamina modulus in fiber direction
	11-20	E22(K)	Enter laming modulus in direction transverse to fibers.
	21-30 31-40 41-50 51-60	KN1(K) G12(K) THERM1(K) THERM2(K)	Enter major Poisson's ratio. Enter laming chear modulus. Enter C.T.E. in fiber direction. Enter C.T.E. in transverse direction.
L.	Lamina Data Card	(F10.3, I10,	F10.3)
	1-10 11-20	T(J) MATL(J)	Enter thickness of the J th lamina. Enter the number that identifies the material of the J th laminath
	21-30	PJI(J)	Enter the orientation of the J lamina with respect to the laminate axes.

Notes:

- (1) There are no program restrictions on the number of cases that may be analyzed in a single run.
- (2) Begin each new data case with a heading card.
- (3) The program is currently capable of handling up to 48 laminae per layup. This can be increased by changing the appropriate dimension statements as shown in the program listing.
- (4) Although no limitation on the number of different materials need be imposed, the program dimension statements currently allow for a maximum of NMAT = 4. However, this can also be increased if necessary.
- (5) This material data is vendor information. One card is required for each material (i.e., K = 1, NMAT).
- (6) One card is required, per layer, in the laminate. (i.e., J = 1, NLAM).

APPENDIX C - COMPUTER RUN - INPUT AND OUTPUT

This appendix contains the complete input and resulting output of the SAP4A program using the new composite plate element (TYPE 9). The example is the model contained in section 4.7 (Curved Plate under Uniform Pressure). The first section contains a listing of the card images used to execute the program. The second section is the complete output resulting from this input.

SAP4A

SAP4A

FOR THE STATIC AND DYNAMIC ANALYSIS OF LINEAR SYSTEMS USING FINITE ELEMENTS.

VERSION 4A DEVELOPED AT THE UNIVERSITY OF LOWELL, LOWELL MASS 01854 JUNE, 1979

SAP 4A TEST CASE CURVED PLATE (0/90/90/0)

CONTROL INFORMATION

NODAL POINT INPUT DATA

NT COORDINATES

POINT COO	0.000	0.000	0.000	0.00		1.250	1.250	1.250	1.250	1.250	2.500	2.500	2.500	2.500	2.500	3.750	3.750	3.750
	0.000	1.250	2.500	3.750	5.000	0.000	1.250	2.500	3.750	5.000	0.000	1.250	2.500	3.750	€.000	000.0	1.250	2.500
	_	_		_		_		_	_		_	_	_					
S 22	0	0	0	0	_	0	0	0	0	_	0	0	0	0		ت	0	ت
CODES YY Z	7	0	0	0	_	0	0	0	0		0	0	0	0	_	0	0	0
ITFON	_	0	0	0	0	_	0	0	0	0		0	0	0	0	-	0	c
CONDI Z	_	0	0	0	0		0	0	0	0	,	0	0	0	0	_	0	0
NDARY Y	_	0	0	0	0		0	0	0	0	_	0	0	0	<u> </u>		0	0
BOUND, X	7	0	0	0	_	0	0	0			0		0	0	_	0	0	0
NODE NUMBER	_	2	က	4	5	9	7	&	6	10	Ξ	12	13	14	15	16	17	<u>တ</u>

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00-000-	CONDITION 2 XX -1 1	00-00	00-000	-0000
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2	0	0	0	0	0	0	18	24	30	35	0	42	48	54	29	0	99	72	78	83	0	89	93	26	100
>-	0	7	2	∞	Ξ	0	17	23	53	34	0	4)	47	53	2 8	0	9	7]	11	85	0	0	0	0	0
×	0	0	0	0	0	13	16	22	28	0	37	40	46	52	0	[9	64	70	9/	0	82	88	35	96	0
Z	_	2	က	4	2	9	7	ω	6	10	Ξ	12	13	14	15	9[17	18	19	50	21	22	23	24	52

311503k03

9 16	_	0			0	2	.000000100
ELEMENT TYPE SUMMBER OF ELEMENTS	NUMBER OF MATERIALS =	MATERIAL TYPE KEY	= 0, COMPOSITE MAT	- 1, ANISOTROPIC MAT	NO. OF MATERIAL VECT =	INTEGRATION ORDER (2) =	ROTATIONAL STIF FACT =

COMPOSITE MATERIAL PROPERTY TABLE (ABD)

NUMBER NUMBER	MASS DENSITY	AT(1) BT(1) A(1,1) B(1,1) D(1,1)	AT(2) BT(2) BT(2) A(1.2) B(1.2) D(1.2)	T R 1 X C AT(3) BT(3) A(1.3) A(1.3) B(1.3) D(1.3)	A B D M A T R 1 X C O E F F I C I E N T S AT(2) AT(3) BT(2) BT(3) DT(1) DT(2) A(1.2) A(1.3) A(2.2) A(2.3) B(1.2) B(1.3) B(2.2) B(2.3) D(1.2) D(1.3) D(2.2) D(2.3)	DT(2) DT(2,3) A(2,3) B(2,3) D(2,3)	S D1(3) A(3,3) B(3,3) D(3,3)
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		.1785+07	178E+07 .667E+03 0.	0.	.425E+04 0.	0.	.6671.403

ELEMENT LOAD CASE MULTIPLIERS

ELEMENT LOAD	PRESSURE	THERMAL	×	<u>,</u>	- 7
CASE NUMBIR		EFFECTS	- ACCELERATION	ACCELERATION	ACCELERATION
_	1.000	0.000	0.000	0.000	0.000
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٣ .	000.0	0.000	0.000	0.000	0.000
4	0.000	000.0	0.000	0.000	0.000

THIN COMPOSITE PLATE ELEMENT DATA

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NORMAL TEMPERATORE ESSURE DOMETRADOR	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
NORMAL PRESSURE	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
AVLRAGE THT CKLESS	.2000	.200	. 200	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000	.2000
120 Mil. 1208 A	-	_	_	_	_	_	_	_	1	_	_	1	1	_	_	П
NALU NUMBELI	_		1	_	-		-	 -	-	7	-	_	1	1	-	7
REUS F CODE	0	0	0	0	0	0	0	С	0	С	0	0	0	0	0	0
GLOBAL VECTOR	1	-		_	_	_	_	_	_	,	-	_	7	-		
INTEG	5	2	2	2	2	C#	2	2	2	2	2	~	2	2	2	2
NOPF-1	9	7	∞	6	11	12	13	14	16	17	17	18	21	22	23	24
NODE-K	7	∞	6	10	12	13	14	15	17	18	18	19	22	23	24	25
NODE-J	2	3	7	S	7	∞	6	10	12	13	13	14	17	18	19	20
NODE-1	1	2	3	7	9	7	œ	6	11	12	12	13	16	17	18	19
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EQUATION PARAMETERS

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TOTAL NUMBER OF EQUATIONS	BANDWI DTH	NUMBER OF EQUATIONS IS A BLOCK	NUMBER OF BLOCKS	WORKING STORAGE SIZE (MTDT)

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Z-AXIS	MOMENT
Y-AXIS	MOMENT
X-AXI S	NOMENT
Z-AX3.5	1 304
Y-AXIS	FORCE
X-AXIS	FORCE
CWO11	CASE
MGON	NUMBER NUMBER

STRUCTORE

MPLI PELLEKS ELEMENT 10AB

LOAD CASE

0.000 0.000 1.000

6.546 * * ENTERING SOLUTION OF EQUATIONS, CP TIME

* I BLOCK OF EQUATIONS HAS BUEN REDUCED, CP TIME

* START OF BACE SUBSITIUTION FOR DISPLACEMENT VECTORS, CP TIME

* END OF BACK SUBSTITUTION FOR DISPLACEMENT VECTORS, OP TIME

NODE DISPLACEMENTS/ROTATIONS

	Z- 20%	00000 0000 0000 0000 0000 0000 0000 0000
	Z- R01A110K	0. .24251E-02 .12619E-02 .55742E-03 0. .14188E-03 .14188E-03 .36043E-04 .46018E-04 .93371E-04 .78111E-04 .78111E-04 .93891E-04 .93899E-04 .93899E-04 .93899E-04 .93899E-04 .93899E-04
	Y- ROTATION	0. 22846E-03 50339E-03 73114E-03 82308E-03 0. 25064E-03 46662E-03 71667E-03 0. 18513E-03 71667E-03 71667E-03 7126E-03 57267E-04 57267E-04 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03 57267E-03
	X- ROTATION	0. 0. 0. 27501E-03 27783E-02 21248E-03 11450E-03 0. 48202E-03 43645E-03 33353E-03 17260E-03 65577E-03 6557E-03 6557E-03 6557E-03 6557E-03 35831E-03 60703E-03
	Z- TRANSLATION	.23686E-02 .22341E-02 .17740E-02 .99125E-03 .0 .27501E-03 .20153E-02 .15643F-02 .86496E-03 .0 .17051E-02 .15900E-02 .12439E-02 .69050F-03 .96545E-03 .9634E-03 .71517F-03 .00.
	Y- TRANSLATION	0. 0. 0. 0. 0. 0. 74597E-05 49517E-05 24203E-05 0. 13913E-04 12181E-04 12181E-04 91584E-05 0. 18200E-04 15923E-04 15923E-04 15928E-04 17229E-04 17229E-04 17229E-04 17229E-04 17229E-04 17229E-04 17298E-05 0.
	X- TRANSLATION	0,4330£-05 -,29910E-04 -,14209E-03 -,20380E-06 -,36523E-04 -,13881E-03 0,19080E-05 -,19080E-05 -,24417E-03 0,25439E-05 -,25439E-05 -,25439E-0
- - -	LOAD	
ر 7 7	NODE JMBER	25 22 22 22 22 22 23 23 24 24 25 26 27 27 28 28 28 28 28 29 29 20 20 20 20 20 20 20 20 20 20 20 20 20

。 新文学 医阴道性 化新二甲烷基甲酚 医颗

BENGING MOMENT CORVATURES MX) MOMENT CURVATURES MX) MX) MAY		1+003552E+00		1+002711:+00 [-044067E-03	E+001621E+00		E+005348E-0] E-048023E-04	E+002460E+05 E-043690E-03	E+002086E+00 E-033129E-03	E+001359F+00 E-032038E-03	E+004409E-01 E-036613E-04	E+001464E+00 E-042196E-03	E+001242E+00 E-041864F-03	1+009760t-01 1-031464t-03
MOMENT CO MOMENT CO MYN	2	.1019F+00		. 5808F - 04		. //221-04	.3823E+00 .8371E-04	.1907E+00 .3852E-04	.5415E+00 .1126E-03	.7309E+00 .1544E-03	.8134E+00 .1735E-03	.1334E+00 .2304E-04	.4282E+00	. 6999E+00 . 1400E-03
BENCING BENCING MOX	- - -	.3976F · 00		. 69201 ±05 . 36805 -04	.7701E +00	. 4049į. – 04	.7622E+00 .3980E-04	.7462E+00 .4059E-04	.1757E+01 .9477E-04	.2091E+01	.2136E+01	.9590E+00 .5316E-04	.2317E+01 .1275E+03	. 2890f +01 . 1576f -03
(2) (2) (3) (3)	-:: :	.204ei +02 1023f =03		. 1743F10Z . 8742F-01	.1176! +02	. 5879L-04	.4198E+01	.1616E+02 .8081E-04	.1391E+02 .6953E-04	.9450F+01	.3380F+01	.1041E+02 .5205E-04	.8948E+0)	.6120E+01
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		. 1440. co. 490. co.		. 369 (140)	. 5366E +01	. 1555: -05	.62608 ±03 .1811E-05	.3218E+01 .9323E-06	.8315£+01 .2394£-05	.1213E+02 .3481E-05	.1413E+02 .4046E-05	.3323!+01 .9475!-06	. 86 ⁷ 7! +01 . 2453! -05	. 1304E - 02 . 3675E - 05
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4641E-01	1025E+00	5924E-01	.2421E-01	.2385E-01
6962E-04	1538E-03	2034E-05	.3631E-04	.3578E-04
.7731E+00	.2850E-01	.1511E+00	.2823E+00	.9045E+00
.1546E-03	3511E-05	.2077E-04	.3575E-04	
.3195E+01	.1154E+01	.2840E+01	.3495E+01	.3522E+01
.1742E-03	.6513E-04		.1955E-03	.1915E-03
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.4830E-05	.9681E-06	.2999E-05	.4605E-05	.5503E-05
.1558L+02	.4471E+01	.1159E+02	.1695E+02	.1979E+02
.4383E-05	.1283E-05	.3300E-05	.4807E-05	.5600E-05
			~~	
12	13	14	15 15	16 16

STATIC SOLUTION TIME LOG

EQUATION SOLUTION = 1.04 DISPLACEMENT OUTPUT = .14 STRESSS RECOVERY = .32

OVERALL TIME LOG

.43	5.12	.05	. 46	1.51	0.00	0.00	0.00	00.00	
И		н				н	11		
NODAL POINT INPUT	ELEMENT STIFFNESS FORMATION	NODAL LOAD INPUT	TOTAL STIFFNESS FORMATION	STATIC ANALYSIS	EIGENVALUE EXTRACTION	FORCED RESPONSE ANALYSIS	RESPONSE SPECTRUM ANALYSIS	STEP-BY-STEP INTEGRATION	

7.57

TOTAL SOLUTION TIME

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(0/06/06/0	0.		5	_	0	_		5		0	- 2		5		0			5.	3.75	0.			5.	3.75	•			3333+6	+3
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PLATE						-	•									_									_				
CURVED	-					,	•				_					_					<u>-</u>							÷	66+3
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TEST					_					_					_					_					_	J6 -	-	33+6.	<u>۳</u>
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